

538

SPLIT B3

67.0mm

DART AEROSPACE LTD	Work Order:	24087-2
Description: Tube End Plate	Part Number:	B67-43001-115
Dwg: B67-43001 Rev. B page 32	Qty:	20
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JP	05/08/20	20
2	MV	Cut blanks: 0.375" x 2.00" x 2.600" long Material: 6061-T6 Bar (QQ-A-200/8 or QQ-A-225/8) (M6061T6B0.375x02.000) Identify for B67-43001-115 Batch: M5185			
3	MV	Machine as per Folio FA560 and Dwg B67-43001 Identify as B67-43001-115 Dwg Rev _____ Folio Rev _____	SD	05/08/20	20
4	QC2	Inspect parts as they come off the CNC machine	SD	05.09.01	20
5	QC8	Second check	BC	05.09.01	20
6	MV	Deburr	SD	05.09.01	20
7	ST	Identify and Stock	CD	05/09/02	20
8	AC	Cost / part: 6.07	54C	05-09-06	20
9	DC	Close W/O 5 20 Inspect Level 21	LG	05/09/06	20
Rev	Date	Change	Revised By	Approved	
A	05.08.26	New issue	KJ/JLM		

RELEASED
05/08/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

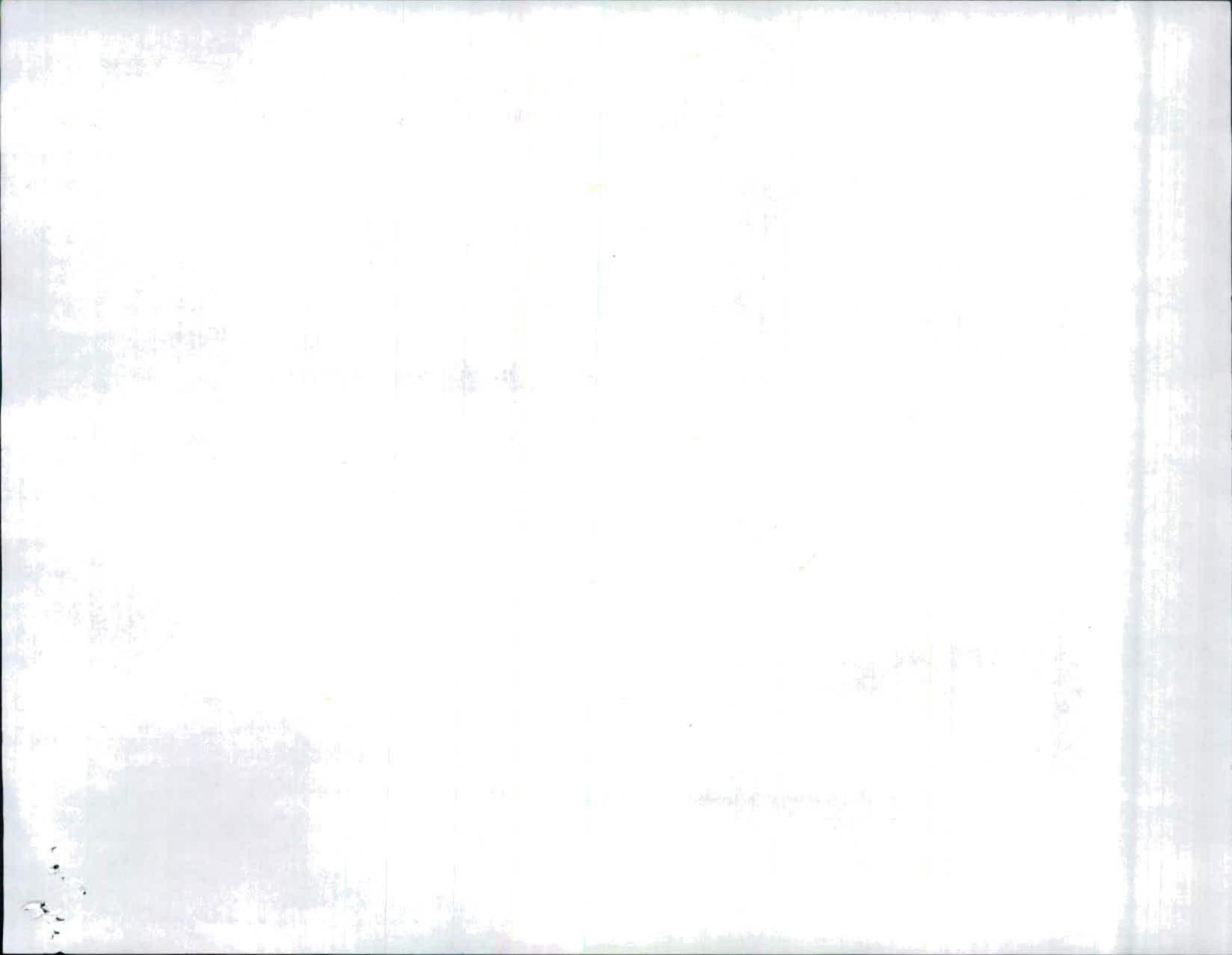
No

DQA: *DS*Date: *0709106*

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____



Job Costing Report

Dart Aerospace Ltd.
HawkesburyAug 18, 2005
10:59 am

Work Order No : 0024087
 Project Name : pB67-43001-115
 Project For : WK538
 Work Order Type : Main
 Main WO Number :
 House Part Number : pB67-43001-115
 Description :
 Manufactured : No
 Amount Req'd : 0
 Amount Done : 0
 Start Date : 08-16-05
 Est Finish Date :
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Mark Up : 0.000%
 Actual Mark Up : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00	0.00	0.00
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00	0.00	0.00
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00	0.00	0.00
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00	0.00	0.00
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00	0.00	0.00
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00	0.00	0.00
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00	0.00	0.00
Total Cost	0.00	0.00	0.00	0.00	0.00
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/ (Loss)	0.00	0.00

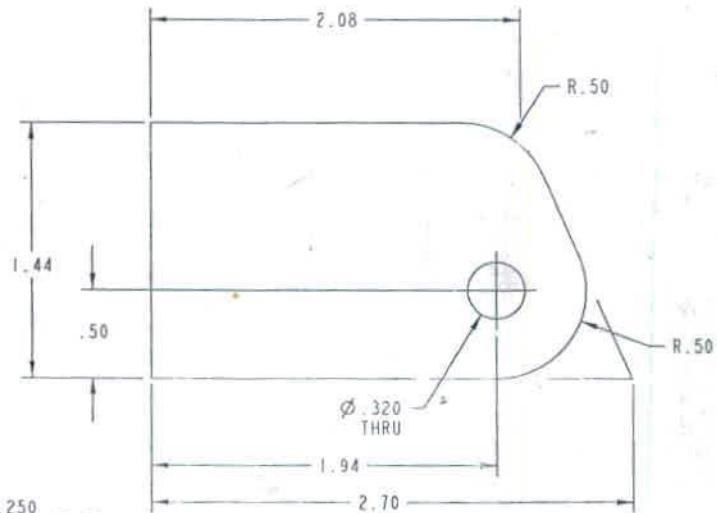
PART AEROSPACE LTD	Work Order:	24807
Description: Tube End Plate	Part Number:	B67-43001-115
Inspection Dwg: B67-43001 Rev: B	Page 32	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

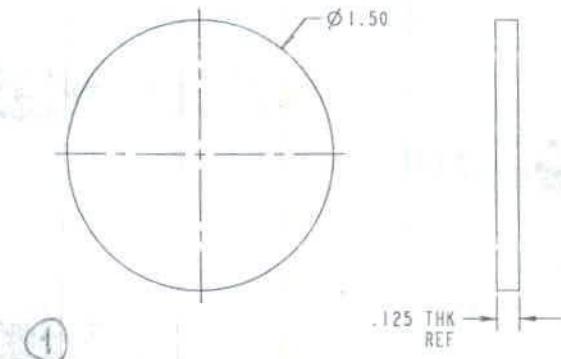
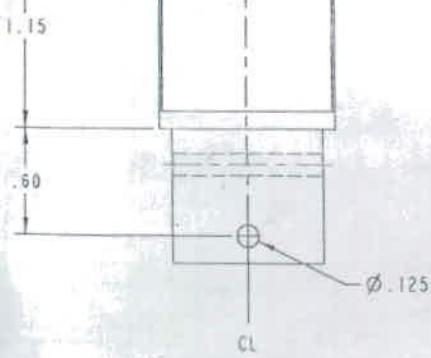
Measured by:	EP	Audited by:	ML	Prototype Approval:	
Date:	05/08/31	Date:	05/08/31	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	



REFERENCE ONLY

-115 TUBE END PLATE 5H 13 2A
MATL: .25 THK, 6061-T6, QQ-A-250/11
SCALE 2.000



-111 TUBE END PLATE 5H 13 2A

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